

## 21<sup>st</sup> Senior Officials Meeting (SOM)

16-17 March 2017, Sapphire Ballroom (3<sup>rd</sup> FL.), Lotte Hotel, Seoul

### PROGRAMME

#### Day 1: Thursday, 16 March 2017

09:00 – 09:30 Registration

09:30 – 09:50 **1. Opening Session**

- Opening Remarks by *Mr. Kilaparti Ramakrishna, Director, UNESCAP East and North-East Asia Office*
- Welcoming Remarks by the host government

09:50 – 10:00 **2. Election of officers**

**3. Adoption of agenda**

10:00 – 11:15 **4. Policy issues for sustainable development in North-East Asia**

*Statements by delegations of the member States.*

**[Presentation] SDGs and the Role of Environment Statistics: Outcome of the Subregional Workshop on Environmental Statistics, ESCAP Statistics Division**

11:15 – 11:35 Tea Break

11:35 – 13:00 **5. Review of program planning and implementation**

- a) Transboundary Air Pollution
- b) Nature Conservation in Transboundary Areas
- c) Marine Protected Areas
- d) Low Carbon Cities
- e) Desertification and Land Degradation

*Short presentations to be made by the Secretariat and partner institutions for each programme area, followed by interventions from delegations of member States.*

13:00 – 14:30 Lunch

14:30 – 16:00 **5. Review of program planning and implementation (Cont'd)**

16:00 – 16:20 Tea Break

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16:20 - 17:30    **5. Review of program planning and implementation (Cont'd)**

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18:00 - 20:00    **Dinner**

**Day 2: Friday, 17 March 2017**

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09:30 - 10:30    **6. New NEASPEC programmes and activities**

*Member States, the Secretariat and UN and international organizations present proposals for new activities to be conducted under NEASPEC. Each proposal will be introduced with a presentation followed by discussions.*

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10:30 - 11:45    **7. Review of the Core Fund**

*The session will review the state of the core/project funds and discuss budget plan.*

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11:45 - 12:00    **8. & 9. Venue, date, provisional agenda of the SOM-22, and Other Issues**

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12:00 - 12:30    Tea Break (preparation of meeting report by the Secretariat)

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12:30 - 13:30    **10. Adoption of the conclusions and recommendations of the Meeting/  
Closing Session**

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